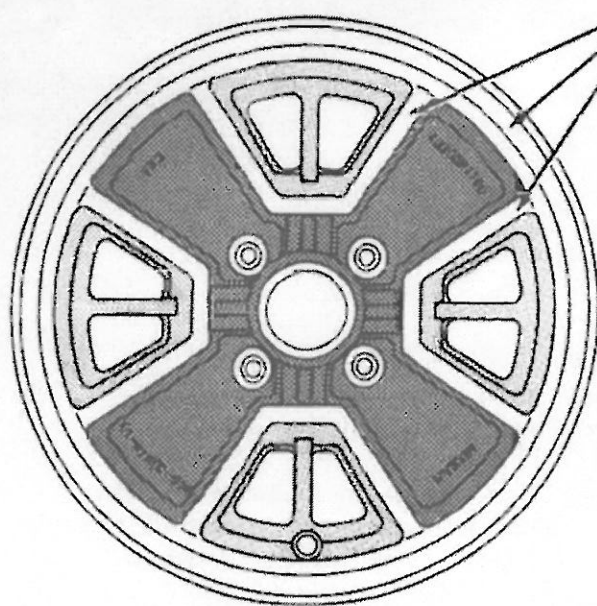


- Using the rubber gloves and paint brush supplied in the kit, and following the recommendations of the paint remover manufacturer, carefully apply the paint remover to the outside of the wheel only.

CAUTION: Do not allow paint remover to contact the skin. Eye protection is also recommended.

- After the first application of paint remover, scrub the wheels with the scrub pad to remove the coating. Repeat the procedure twice more. After the third application, rinse the wheel thoroughly with water. If any paint remains, remove it with another application of paint remover, then rescrub and rinse the wheel.
- Blow dry the wheels with compressed air. Be careful not to spread the residue from the paint remover.
- Clean the front side of the wheels with lacquer thinner or other appropriate cleaner. Also clean any areas on the inside of the wheels stripped by excess paint remover.
- Mask off all the machined surfaces of the wheels as illustrated below. Place a plastic plug (included in the recoat kit) in each lug nut hole.
- Following the paint manufacturer's recommendation, apply three medium coats of the appropriate color paint to the areas of the wheels illustrated below. Allow each coat to flash dry prior to application of the next coat.



Mask off all machined surfaces.

Silver Wheels:

Apply silver paint to all cast surfaces. The cast surfaces are indicated by both light and dark shading.

Gold Wheels:

First, apply silver paint to the areas indicated by light shading. When the silver paint has flash dried, mask over the silver paint before applying gold paint to the areas indicated by dark shading. Do not allow tape to contact freshly painted surfaces.

(Perform steps 10 to 12 within 30 minutes of completing step 8.)

10. Remove the masking tape, and thoroughly clean the machined surfaces of any overspray or adhesive.
11. Apply the clear coat to any areas on the rear of the wheels affected by paint remover.
12. Following the paint manufacturer's recommendations, apply three medium coats of the clear coat to the front of the wheels. Allow each coat to flash dry prior to application of the next coat.
13. Allow the wheels to dry 16 to 24 hours before handling.
14. Install new valve stems, reinstall the center caps, and remount and balance the tires.

Parts Information.

Part Name	Part Number
Mag Wheel Recoat Kit	99990-00549

Warranty Information.

For Recoating Wheels CS: 9Y
 PNC: P9105
 CT: 99
 Operation: P9-1051
 Flat Rate: 7.2 Hrs.

For Replacing Wheels CS: 9Y
 PNC: P9105
 CT: 99
 Operation: P9-1052
 Flat Rate: 1.8 Hrs.

DSM approval required if wheels are replaced.